

100% RECYCLED CARTONBOARD (CRB)

PATRIOT NEWSBACK (CCNB)

Technical Data Sheet

Patriot Newsback (CCNB) has a world-renowned reputation for printing, converting, and erecting in high-speed processing lines. The board is recognized for its printability and runnability through its high quality print surface finish, bulkiness and stiffness allowing for greater sealability, high tear strength, and minimal score cracking; used in applications such as blister packaging, litho-lamination on corrugated medium, and premium folding cartons. Recycled fiber content is 100% with a minimum 60% post-consumer waste.

End Uses:

- FDA Compliant
- Bakery, Cereal, Confectionary Packaging
- Secondary Packaging (Sleeves, Wraps, etc.)
- Hardware Packaging
- Health & Beauty Packaging
- Home & Housewares Packaging
- High Graphics Top-Sheet for Single Face Corrugated
- Blister (Face & Foldover)

Product Classification:

Coated Recycled Board (CRB)
Clay Coated Newsback (CCNB)

Print Methods:

- Offset
- Flexo

Certificates:

FDA Title 21 (CFR) 176.170 "Indirect Food Additives" Subpart B - Substances for Use Only as Components of Paper and Paperboard (§§ 176.110 - 176.350).

FSC® Certified Mixed
License Code FSC-C108818
License Code FSC-C006830

For applications that require specific certifications or approvals, please contact our sales team.



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Technical Specifications

Caliper (points)	Nominal Basis Weight (1 MSF)	Stiffness (Taber units, 15°)		Smoothness (Parker point)
		MD	CD	
10.8	45.1	55↑	25↑	1.64
11.2	47.1	65↑	30↑	1.69
11.6	49.2	70↑	33↑	1.73
12.4	51.2	75↑	35↑	1.78
13	53.3	80↑	38↑	1.83
14	57.4	110↑	50↑	1.85
15.2	61.5	120↑	60↑	1.90
15.6	63.5	135↑	68↑	1.91
16.7	67.6	165↑	75↑	1.93
17.9	71.7	200↑	90↑	1.95
20.3	82.0	280↑	125↑	1.98
21.7	88.1	335↑	165↑	2.00
23.2	92.2	390↑	175↑	2.00
24.4	98.3	400↑	190↑	2.02
26.0	102.4	500↑	210↑	2.03
27.6	112.7	520↑	240↑	2.05

Values are subject to change without notice.
Effective 9/2022

